



AKFIX PU RB 204 ECO PRESS BINDER

1 – DESCRIPTION

Akfix PU RB 204 is a one component, polyurethane binder which cures by reaction with atmospheric moisture. It is 100% solids, low viscosity and produces a elastic membrane with excellent adhesion to recycled rubber granules. This is our fast curing speed binder which is primarily used in press system applications.

2 – PROPERTIES

- One component
- Excellent adhesion on rubber
- Enhanced UV stability
- Flexible
- Durable
- Solvent free

3 – APPLICATIONS

- Parks
- Children's playgrounds
- School playgrounds
- Sport facilities
- Outdoor recreation areas
- Synthetic surfaces
- Rubber floor and doormat
- Sound vibration

4 – INSTRUCTIONS

- Akfix PU RB 204 is ready for use as supplied and should be mixed with dry rubber granules as follows:
Akfix PU RB 204 : 5-6% by weight
Rubber granules : 94-95 % by weight
- Mix MDI binder into rubber granules until the mixture completely wetted. The mixing period in the mixer after having added the binder to the rubber granules should be 3-5 minutes depending on the quantity being mixed. The mixture should be prepared and mixed in a clean and dry mechanical mixer until a homogenous mixture is obtained.
- Molds are normally heated between 110-150°C
- Pressure time may vary between 7 to 15 minutes under pressure of 500 to 2000 PSI



TECHNICAL DATA SHEET

Akfix® coating

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- The mold temperature, pressure, and press time change with the type of finished product requirements

5- PACKAGING

220 kg drums.

6- STORAGE AND SHELF LIFE

Store the product in a ventilated place away from direct exposure to sunlight. Keep between 10°C and 25°C for quality reasons. Shelf life of the unopened original packaging is 9 months from manufacturing date.

7- SAFETY

Avoid breathing vapors. Avoid contact with skin and eyes. Take precautions during application. Wear suitable protective clothing, gloves and eye / face protection. Adequate ventilation of the working area is recommended.

Refer to SDS sheet prior to use.

8- RESTRICTIONS

Rubber granules must be clean, dry and free from dust, dirt, oil and other foreign materials before addition of binder.

9- TECHNICAL PROPERTIES

Basis	: Polyurethane
Color	: Yellow/Amber
Solids by weight	: 100 %
Viscosity	: 4750-6250 mPa. (at 25 °C)
Density	: 1,1±0,03 gr/cm ³ (at 25 °C)
% NCO	: 11 -12
Dust Free Time	: 100-130 min (at 23 °C 50% H)